

CAUTION

- If the battery is swallowed by accident, immediately consult a physician.
- The tip of the scribe on this Height Gage is sharp. Handle it with care so as not to scratch yourself.

IMPORTANT

- When using the Height Gage for the first time after purchase, wipe away the rust preventive oil off the gage with a soft cloth dampened with oil.
- Do not use the gage at sites where it will be exposed to oil, water, dust, direct sunlight or blow of hot air.
- To clean the column, base, scriber or display panel, wipe it using a lint-free cloth or paper towel soaked in alcohol. Do not use an organic solvent such as thinner.
- Absolutely do not apply an external voltage to the Height Gage, by such as an electric engraver. It may cause a trouble.
- Use only an SR44 battery (button-type silver oxide cell).
- Do not charge or disassemble the battery. It may be short circuited. If the gage is not in use for an extended time, remove the battery from the gage for safe keeping. The battery could leak and cause damage to the gage.
- Do not apply excessive force to the gage or drop it.
- When pressing buttons, hold the slider with your hand not to fall the Height gage.
- If using the fine adjust nut, do not have the slider touched the carrier.

1 NAME OF EACH PART (Fig. 1)

1 Stopper screw (behind)	2 Main scale	3 Slider feeder		
4 Display/Slider	5 Scriber clamp	6 Scriber		
7 Feeding nut	8 Clamp screw	9 Data output connector		
10 Base	11 ZERO/ABS button	12 HOLD/DATA, +/- button	13 mm/mm button	14 PRESET button
15 Power ON/OFF, ORIGIN button				

2 SETUP

2.1 Battery Replacement

The battery is not pre-installed at the shipment. Install the battery (SR44) according to the procedure on the left illustration.

IMPORTANT

- Right after replacing the battery, set the origin. If it is not set, error "E" is displayed or correct measurements are not obtained.
- Do not move the slider for 2 seconds right after the power-on. Slider movement is not counted during that period.
- Wait 10 seconds or more before installing a fresh battery in place of the old one.
- Right after replacing the battery, meaningless figures or "E" is displayed. It is not a trouble. Continue to set the origin.

2.2 Setting the origin

Bring the scriber into contact with the surface to be an origin and press the ON/OFF button for 1 second or more, the origin is set and the display is set to zero. The origin thus set will not be lost even if the power is turned OFF.

2.3 Moving the slider

IMPORTANT

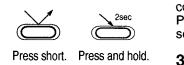
- Be sure to loosen the clamps first before moving the slider.
- Insert the scriber clamp all the way in the slider arm as close to the column as possible to secure the scriber firmly.
- If the scriber is used sticking out than necessary, measurement error may result. If it must be used this way, be careful not to apply a measuring force more than necessary to the scriber.

2.4 Scribing

Be sure to tighten the slider clamp to fix the slider securely. Then always scribe a line in the same direction.

3 BUTTON FUNCTIONS AND DISPLAYS

The figures on the right illustrate the meaning of the button operations.



3.1 Presetting the ABS Origin (Fig. 3-1)

Ex.: Presetting the origin to 25.00mm.

Press short. Press and hold.

3.2 Switching Between ABS and INC Modes (Fig. 3-2)

Ex.: Initialisation de l'origine à la valeur 25,00mm.

Tryck på knappen.

3.3 Calling of Preset Value (Fig. 3-3)

Ex.: 25.00 mm (P1) or 50.00mm (P2) is preset as the preset value.

Tryck på knappen.

3.4 Direction Switching (Fig. 3-4)

Ex.: Change of the counting polarity, the polarity of the displacement as measured from the origin is switched.

3.5 Holding the Display and Data Output (Fig. 3-5)

NOTE

Pressing the HOLD/DATA button outputs the displayed value if an SPC device such as DP-1HS is connected. (The display value is not frozen.)

4 OPERATING PROCEDURE

Ex.: Height measurement of 3 points (A, B, C) with a 25.00mm reference block.

- Press the ON/OFF button to turn on the height gage.
- Move the slider to the height higher than the reference block. Then start presetting. (Set the preset value of 25.00 by referring to the Fig. 3-1.)
- In the state of P1 blinking bring down the scriber into contact with the reference gage and press PRESET button.
- Bring the scriber into contact with the surface A and read the value.
- Bring the scriber into contact with the surface B and press the ZERO/ABS button.
- Bring the scriber into contact with the surface C and read the value of step (C-B). Then press and hold down the ZERO/ABS button, and read the value of Surface C.

5 ERROR MESSAGE AND COUNTERMEASURE

ErrC and Display flickering: Appears when the scale surface is contaminated. Clean the scale surface and apply a small amount of low viscosity oil to repel water.

"E" at the least significant digit: This does not affect measurement. The display will restore when stopping the slider movement.

E-0F: Appears when the display value exceeds ±999.99mm (+99.9995 in). This error can be cleared by shifting the slider so that the displayed values falls within the count range.

: Appears when the battery voltage is low. Replace the battery with a new one.

6 SPECIFICATIONS

Resolution: 0.01mm/0.005" Display: LCD 6 digit, - sign
Power supply: One SR44 Battery Battery life: 5000 hours
Response: no limit
Temperature: 0°C to 40°C (operation), -10°C to 60°C (storage)
Standard accessory: SR44 battery (938882/1 pc.), Scriber clamp (901338), Scriber (900173)
Optional accessory: Connecting cable (905338: 1m, 905409: 2m)

CAUTION

- En cas d'ingestion accidentelle de la pile, consultez immédiatement un médecin.
- L'extrémité de la pointe à tracer est acérée. Manipulez-la avec précaution pour éviter tout risque de blessure.

IMPORTANT

- Avant la première utilisation du trusquin, nettoyez-en le film antirouille à l'aide d'un chiffon doux imbibé d'huile.
- N'utilisez pas le trusquin dans des endroits où il sera exposé à des projections de graisse, d'eau ou de poussière, à la lumière du soleil ou à des courants d'air chauds.
- Pour nettoyer la colonne, le socle, le plateau ou la partie électronique, utilisez un chiffon doux imbibé d'alcool. N'utilisez pas de solvants organiques, tels que le benzène.
- N'appliquez jamais au trusquin de tension électrique externe provenant d'un autre appareil, comme un électrograveur par exemple. Ceci endommagera le trusquin.
- Utilisez uniquement une pile SR44 (pile bouton à oxyde d'argent).
- N'essayer pas de recharger ou de démonter la pile. Vous risqueriez de provoquer un court-circuit. Si le trusquin doit rester inutilisé pendant une période prolongée, retirez la pile. Sinon, l'instrument risque d'être endommagé en cas de fuite de la pile.
- Veillez à ne pas exercer de forces excessives sur le trusquin et à ne jamais l'enclencher.
- Lorsque vous appuyez sur les boutons, tenez le coulisseau afin d'éviter de le faire tomber.
- Si vous utilisez la molette de réglage fin, veillez à ce que le coulisseau ne touche pas le support d'entraînement.

1 DESIGNATION DES PIÈCES (Fig. 1)

- | | | |
|---|---|----------------------------|
| 1 Vis de butée (à l'arrière) | 2 Règle principale | 3 Avancement corsio |
| 4 Guide d'entraînement du coulisseau | 5 Scie principale | 6 Pointe à tracer |
| 5 Molette de blocage de la pointe à tracer | 6 Morssetto punta a tracciare | 7 Vis de blocage |
| 6 Poignée | 8 Vis de blocaggio | 9 Connettore uscita dati |
| 7 Guide d'avancement (entraînement du coulisseau) | 10 Socle | 11 Pulsante ZERO/ABS |
| 8 Connecteur de sortie des données | 12 Bouton HOLD/DATA (maintien des données), +/- | 13 Pulsante poll/mm |
| 9 Connecteur de prise secteur | 14 Bouton PRESET | 15 Pulsante ON/OFF, ORIGIN |

2 SETUP

2.1 Battery Replacement

The battery is not pre-installed at the shipment. Install the battery (SR44) according to the procedure on the left illustration.

IMPORTANT

- Après avoir remplacé la pile, initialiser l'origine. Dans le cas contraire, soit le message d'erreur "E" apparaîtra à l'écran, soit les mesures seront incorrectes.
- Lors de la mise sous tension du trusquin, attendez 2 secondes avant de déplacer le coulisseau. Pendant ce délai, les mouvements du coulisseau ne sont pas pris en compte.
- Lors du remplacement de la pile, attendez au moins 10 secondes entre le retrait de la pile usagée et l'installation de la nouvelle pile.
- Immédiatement après le remplacement de la pile, des chiffres sans signification particulière ou la lettre "E" s'affichent à l'écran. Ce phénomène est parfaitement normal. Poursuivez l'initialisation de l'origine.

2.2 Setting the origin

Bringer le scribe en contact avec la surface à être une origine et presser le bouton ON/OFF pour 1 second ou plus, l'origine est initialisée et l'affichage est mis à zéro. L'origine ainsi initialisée sera conservée en mémoire, même en cas de mise hors tension de l'appareil.

2.3 Moving the slider

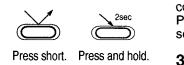
IMPORTANT

- S'assurer de desserrer les verrous de blocage avant de déplacer le coulisseau.
- Insérer le scribe dans le bras de mesure jusqu'à ce qu'il soit bien fixé.
- Si le scribe est utilisé stické out than necessary, measurement error may result. If it must be used this way, be careful not to apply a measuring force more than necessary to the scribe.
- 2.4 Scribing

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CAUTION

- Se la batteria viene per errore ingeritata, consultate subito un medico.
- L'estremità della punta a tracciare su questo trusquin per controllo di altezza è tagliente. Maneggiarla con cura per evitare di ferirsi.

IMPORTANT

- Avant la première utilisation du trusquin, nettoyez-en le film antirouille à l'aide d'un chiffon doux imbibé d'huile.
- N'utilisez pas le trusquin dans des endroits où il sera exposé à des projections de graisse, d'eau ou de poussière, à la lumière du soleil ou à des courants d'air chauds.
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