

Key operation

	Press shortly (less than 2 sec.)
	Press and hold (2 sec. or more)

Setup

Install the batteries

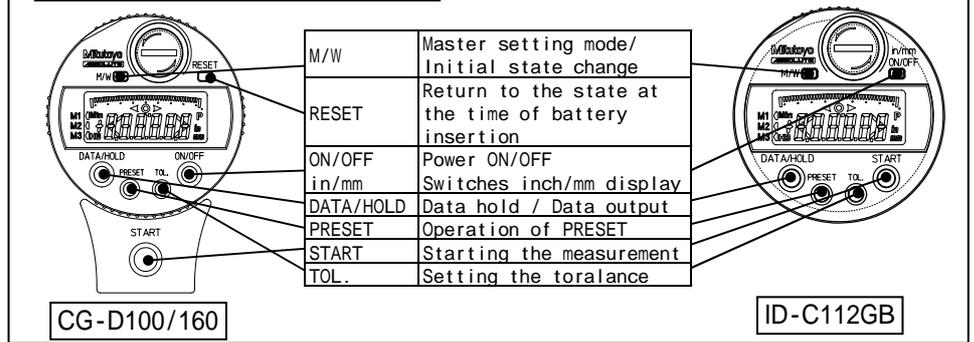
It is unnecessary to shut off a power



PRESET



The name and function of a key



Master setting

When a master value is registered newly

To the master setting mode



Selection of a memory



Secretion of M1, M2, M3.

Presetting the master value

PRESET



Moving a digit

PRESET



Hold until a desired digit starts blinking.

Change of a value

PRESET



Only the pushed number of times changes a value.

PRESET



Please continue pushing until "P" blinks.

Completion of presetting the master value

PRESET



The master value preset by operation to is blinks. Although the value which preset by the operation so far is memorized by the memory, it is not registered as a master value. Please perform subsequent

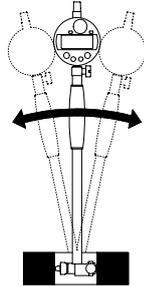
Setting the master ring

START



Please push a key after setting a bore gage to master ring.

Detect the minimum value of the master ring



Shake at forward and backward or right and left, and explore the minimum value.

Holding the displayed value

DATA/HOLD



Repeat operation to several times and check a display is stabilized in zero. If there is a possibility of an accidental change of the minimum value detected, press the [DATA/HOLD] key shortly to hold the display value. ("H" is lighting.)

Recall the master value

PRESET



Please push a key after drawing out a bore gage from master ring. The value preset by operation to is called and it blinks.

Registering the master value

PRESET



If a key is pushed, blinking will change to lighting, and a master value will be registered.

Completion of registration of the master value

M/W



Returns to the state where measurement is stood by.

Master setting

When the master value is registering beforehand

Recall the master value



The registered master value

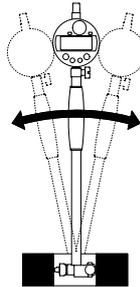
Setting the master ring

START



Please push a key after setting a bore gage to master ring.

Detect the minimum value of the master ring



Shake at forward and backward or right and left, and explore the minimum value.

Holding the displayed value

DATA/HOLD



Recall the master value

PRESET



Registering the master value

PRESET



Completion of registration of the master value

M/W



Returns to the state where measurement is stood by.

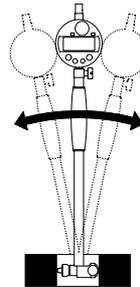
Measuring the inside diameter

Starting of minimum value measurement



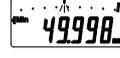
Please push a key after setting a bore gage to master ring.

Detect the minimum value of the work



Shake at forward and backward or right and left, and explore the minimum value.

The minimum value is displayed



If the minimum value is detected, a digital display will hold the value.

CAUTION

Even when measuring the same work measured on the previous day, in case you start measurement, please operate "Master setting" again, and be sure to check a zero point.

The value displayed here is reference. It differs from the value actually displayed.